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NOTES :

1. MATERIAL : AL6063-T5

2. FINISH : N/A

3. DEBURR AND BREAK ALL SHARP EDGES.

4. $\triangle$ IS CRITICAL INSPECTION POINT. NUMBERING IN TRIANGLE IS TO BE USED FOR
CROSS REFERENCE OF INSPECTION REPORT TO DRAWING DIMENSION OR FEATURE.

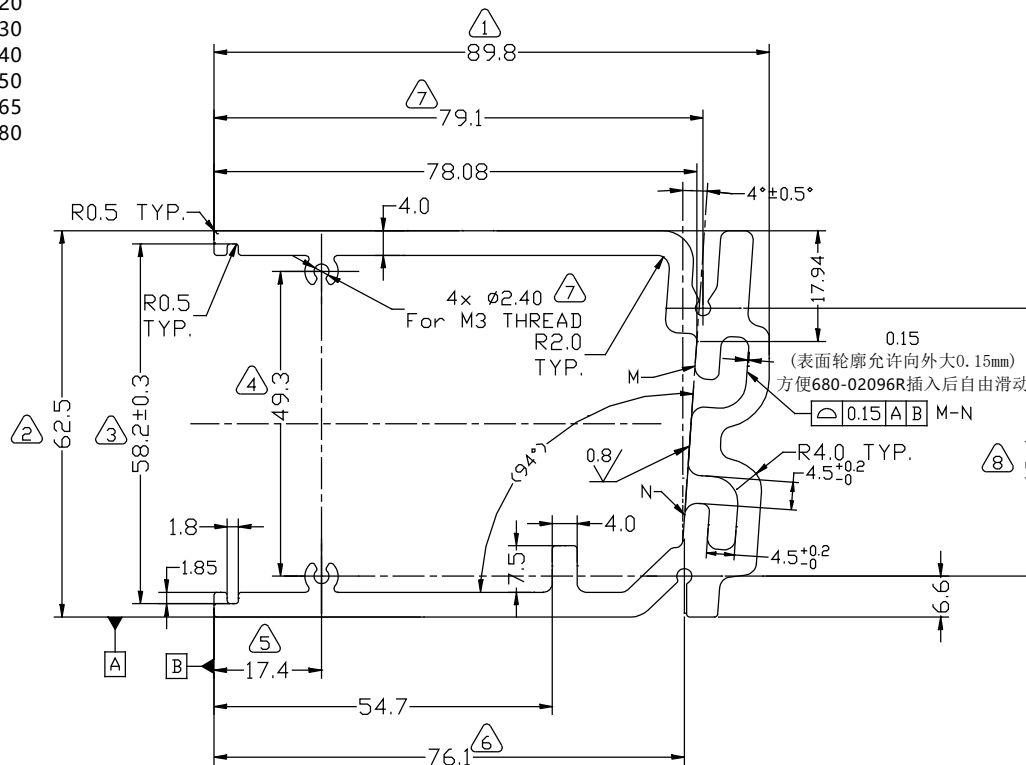
5. ALL DIMENSIONS TO INCLUDE APPLICABLE FINISH.

6. EXTRUSION AREA: 1160MM², PART GROSS WEIGHT:3.16 KG/M. CUTTING LENGTH: 1550MM/PCS

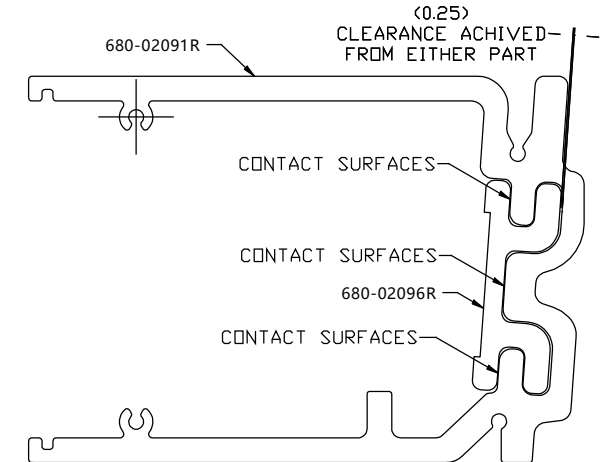
7. EXTRUSION TOOLING PN: 18.01.02898

EXTRUSION TOLERANCES

0-6mm	±0.10
≥6-20mm	±0.15
≥20-50mm	±0.20
≥50-100mm	±0.30
≥100-150mm	±0.40
≥150-200mm	±0.50
≥200-250mm	±0.65
≥250-300mm	±0.80
300mm以上	±1



与680-02096R装配检验示意图



检验说明:

与680-02096R滑动配合,

插入200mm无干涉

确保超过200mm长保持0.15mm的直线度

DO NOT SCALE DRAWING
UNLESS OTHERWISE SPECIFIED
DIMENSIONS ARE IN MILLIMETRE
TOLERANCES ARE:
1 PLACE .X ± --
2 PLACE .XX ± --
3 PLACE .XXX ± --
ANGLES EXCEPT 90° ± 0.5°
MAXIMUM SURFACE ROUGHNESS 3.2

MATERIAL: See Note	CUSTOMER PART NUMBER: 680-02091R	COFAN USA 48664 MILMONT DRIVE, FREMONT, CA 94538
DRAWN BY: Zheng	COFAN_USA PART NUMBER: 680-02091R-EXT	NAME: Extrusion
CHECKED BY: JunW	COFAN_CHINA PART NUMBER: 21.01.00948	SCALE: 1:1
APPR BY: --	UNIT: mm	SHEET: 4 OF 4
		CUS REV: B
		COF REV: 01
		DATE DRAWN: Jun-07-2021

ROHS2
COMPLIANT
2011/65/EU